CIGARETTE SPECIFICATION

PRODUCTION SIREET — EFFECTIVE DATE: 01/22/90
BEST BUY ULTRA LIGHTS 100 REGULAR SP /& Famous Value /& F&L STANDARD PRODUCTION
BRAND CODE-BAR1 (STD) /& 4110 /& FAP1

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.60	IN. H20				
DILUTION TARGET	:	53.0 +/- 5.0	%				

TIPPING PAPER : 72MM X 3200M WHT DGL EC-436 12-219-D LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABAA1 - 13.00% BASIC REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6500M 27CU/0.6% (100% WOOD) 10-313-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY INCREASED FROM
: 22CU/0.6% (10-312-A) 24SEC NC TO 27CU/0.6%
: (10-313-A) 19SEC NC TO DECREASE TAR DELIVERY.
: NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : C. F. VEALEY PRINTING DATE : 1/16/90
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APPROVED BY: SUPERCEDES SPECIFICATION DATED: 12/07/89

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